Mounting

## Mounting types

## Flange-mounted designs

The flange-mounted designs are available with different diameters.

Gearbox type	_	Flange diameter											
Haliaal gaagle	mm	_											
Helical gearboxes Gearbox size	5 DF and Z 19	29 39	49	59	69	79	89	109	129	1/0 1/	9 189		
Geal DUX SIZE	120	120 12		อฮ	OB.	19	09	109	129	149 16	109	H02	
	140	140	140									H03	
	160	160 16		160								H04	
	100	20			200							H05	
		20	0 200			250						H06	
				230		300	300					H07	
						350	350	350	350			H08	
	-					330	450	450		150 45	50	H09	
							430	430		550 55		H10	
	-								300	66		H11	
Helical gearboxes	W plus						300			00	000	H07	
nencai yearboxes	vrpius							250	250				
							350	350	350	150 45	.0	H08	
							450	450		450 45		H09	
									550	550 55		H10	
Haliaal gaarbarra	VI mina						450	1EO		66	00	H11	
Helical gearboxes	ALPIUS						430	450	FF2			H09	
									550	550	20	H10	
Haliaal waawka	DD and =	ъ								66	OU	H11	
Helical gearboxes Gearbox size	29			49	59		6	•	79		9		
seardox size		39		49	59		0	9	79	c	9	1100	
	120	120		140								H02	
				140	100	`						H03	
	-			160	160	)	0	20				H04	
							21	00	250			H05	
	-								250	-	800	H06	
Helical gearboxes	FF									-	000	H07	
Gearbox size	39	49		69	89		10	09	129	1	49		
dodi box 0i20	120	10		00	00		-		120		10	H02	
	140											H03	
	160	160										H04	
	200	200		200								H05	
	200	250		250	250	)						H06	
		230		_00	300		(3)	00				H07	
					350			50	350	3	150	H08	
					300			50	450		50	H09	
							7.		.00		50	H10	
Cooling tower gea	arboxe <u>s</u>												
Gearbox size	EKF89	EKF109	EKF129	EKF149	ZKF89	) ZK	(F109	ZKF129	ZKF149	ZKF16	9 ZKF189		
	250											H06	
	300	300			300							H07	
	350	350	350	350	350	35	0	350				H08	
		450	450	450	450	45		450	450	450		H09	
				550				550	550	550	550	H10	
										660	660	H11	
Cooling tower gea	arboxes XL	plus			450	45	0					H09	
5 2 3 3 3 3 3								550	550			H10	

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Mounting types

Gearbox type		diamete	r									Order code
Davidlal aboft was	mm											
Parallel shaft gear			40		70	00	400	400	440	400	400	
Gearbox size	29	39	49	69	79	89	109	129	149	169	189	
	120											H02
	160	160										H04
			200									H05
				250	250							H06
						300						H07
							350					H08
								450	450			H09
										550		H10
											660	H11
Parallel shaft gearl	oox VLplu	IS				300						H07
							350					H08
								450	450			H09
										550		H10
Bevel gearboxes E	.F											
earbox size	19		:	29		39	)		49	)		
	120			120								H02
				160		16	60					H04
						20	00		20	10		H05
Bevel gearboxes K	.F											
earbox size	39	49	69	79	89	10	)9	129	149	169	189	
	160											H04
		200										H05
			250	250								H06
	-		200	200	300							H07
	-				000	31	50					
					000	35	50	450	450			H08
					000	35	50	450	450	550		H08 H09
					000	35	50	450	450	550	660	H08 H09 H10
lovel gearboyes W	Inluc						50	450	450	550	660	H08 H09 H10 H11
Bevel gearboxes V	Lplus				300			450	450	550	660	H08 H09 H10 H11 H07
Bevel gearboxes V	Lplus									550	660	H08 H09 H10 H11 H07 H08
Bevel gearboxes V	Lplus							450	450		660	H08 H09 H10 H11 H07 H08 H09
Зevel gearboxes V										550	660	H08 H09 H10 H11 H07 H08
lelical worm gearl	boxes C.F				300			450		550	660	H08 H09 H10 H11 H07 H08 H09
Helical worm gearl	boxes C.F 29	:	39								660	H08 H09 H10 H11 H07 H08 H09 H10
lelical worm gearl	boxes C.F 29				300			450		550	660	H08 H09 H10 H11 H07 H08 H09 H10
Helical worm gearl	boxes C.F 29	:	<b>39</b>		49	38		450		550	660	H08 H09 H10 H11 H07 H08 H09 H10
Bevel gearboxes V Helical worm gearl Gearbox size	boxes C.F 29	:			300	38		450		550 <b>89</b>	660	H08 H09 H10 H11 H07 H08 H09 H10
Helical worm gearl Gearbox size	29 120 160	:			49	38		450		550	660	H08 H09 H10 H11 H07 H08 H09 H10
Helical worm gearl	29 120 160	:			49	38		450		550 <b>89</b>	660	H08 H09 H10 H11 H07 H08 H09 H10 H02 H04 H05
delical worm gearl earbox size Vorm gearboxes S	29 120 160			1	49	38		450 <b>69</b> 200		550 <b>89</b>	660	H08 H09 H10 H11 H07 H08 H09 H10 H02 H04 H05
Helical worm gearl Rearbox size	29 120 160				300 49 200	38		450 <b>69</b> 200	450	550 <b>89</b>	660	H08 H09 H10 H11 H07 H08 H09 H10 H02 H04 H05

Mounting

## **Mounting types**

### Flange-mounted designs (continued)

## Water drain holes at the output flange

For gearboxes in a flange-mounted design, water drain holes can be located at the output flange. This is required for mounting position M2 (output shaft facing upwards), if there is a risk that water will collect in the output flange.

Order code:

Water drain holes at the output flange

G77

Flange diameter	Possi	ble for											
mm													
Helical gearboxes	Z and D												
Gearbox size	19	29	39	49	59	69	79	89	109	129	149	169	189
120													
140				✓									
160				1	<b>√</b> 1)								
200				✓	1	<b>/</b> <sup>2)</sup>							
250					1	1	<b>√</b> 1)						
300							✓	1					
350							1	1	1	1			
450								1	1	1	/	1	
550										1	/	1	1
660												1	1

<sup>1)</sup> Water drain holes are also possible for foot/flange-mounted designs

Water drain holes are only possible for foot/flange-mounted designs

Helical gearboxe		o tot tooghange me						
Gearbox size	39	49	69	89	109	129	149	
120	✓							
140	1							
160	✓	1						
200	✓	1	✓					
250		1	✓	✓				
300				✓	✓			
350					✓	1	1	
450						1	✓	

Gearbox size	EKF89	EKF109	EKF129	EKF14	19 2	ZKF89	ZKF109	ZKF129	ZKF149	ZKF169	ZKF189
250	1										
300	1	✓				/					
350	✓	✓	1	1	,	/	✓	✓			
450		✓	✓	1	,	/	✓	✓	✓	✓	
550				✓				✓	✓	✓	✓
660										✓	✓
Parallel shaft gea	arboxes F										
Gearbox size	29	39	49	69	79	89	109	129	149	169	189
120											
140											
160		✓									
200			✓								
250				✓	/						
300						1					
350							1				
450								✓	✓		
550										✓	
660											1

89

✓

109

129

149

169

189

Gearbox size

39

49

69

79

**Mounting types** 

### Flange-mounted designs (continued)

#### Output flange seal

The flange sealing option enables you to create a fluid-tight interface between the housing and the output flange. The seal prevents the escape of fluids (e.g. oil or water).

The gearbox in a flange-mounted design can be used when a fluid-tight space at the output is required. Input gears are a typical application.

The flange sealing option must always be ordered for use in combination with the "water drain holes at the output flange" option.

Order code:

Output flange seal

G78

## Parallel shaft gearboxes F.AD. in a shaft-mounted design

The rubber buffers (supplied loose) are used to flexibly support the gearbox on the housing plate provided.

When mounting, the rubber buffers must be pretensioned to the dimension specified in the dimensional drawing.

The elastomer used for support is manufactured out of natural rubber  $70^{\circ} \pm 5$  Shore A.

The rubber buffers are suitable for all mounting positions and can withstand temperatures of between -40 and +80 °C.

Article No. at 14th data position

Shaft-mounted design

D

The dimensions of the torque arm can be seen in the dimensional drawings.

#### Bevel gearboxes KAD. in a shaft-mounted design

The torque arm of bevel gearboxes K is mounted on the underside of the housing. The rubber buffers are used to flexibly support the gearbox on the torque arm.

The elastomer used for support is manufactured out of natural rubber of grade 60° Shore A.

The rubber elastic buffers are suitable for all mounting positions and can withstand temperatures of between -40 and +80 °C.

Article No. at 14th data position

Shaft-mounted design

С

The dimensions of the torque arm can be seen in the dimensional drawings.

#### Bevel gearboxes BAD. in a shaft-mounted design

The torque arm can be screwed to the gearbox housing at various positions.

The elastomer used for support is manufactured out of natural rubber 60° Shore A. The rubber elastic buffers are suitable for all mounting positions and can withstand temperatures of between -40 and +80  $^{\circ}$ C.

Article No. at 14th data position

Shaft-mounted design

D

When ordered, the torque arm is supplied loose.

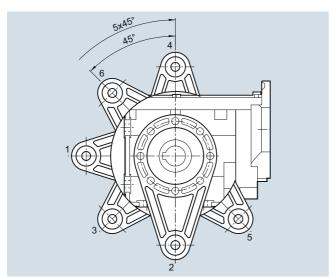


Fig. 10/8 Bevel gearboxes BAD., sizes 19 and 29

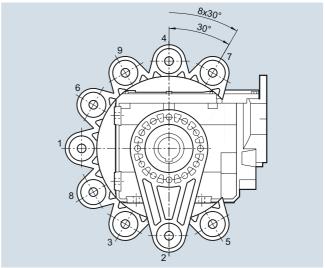


Fig. 10/9 Bevel gearboxes BAD., sizes 39 and 49

Mounting

## **Mounting types**

### Helical worm gearboxes CAD. in a shaft-mounted design

The torque arm can be screwed to the gearbox housing at various positions.

The elastomer used for support is manufactured out of natural rubber 60° Shore A. The rubber elastic buffers are suitable for all mounting positions and can withstand temperatures of between -40 and +80 °C.

### Shaft-mounted design for size 29

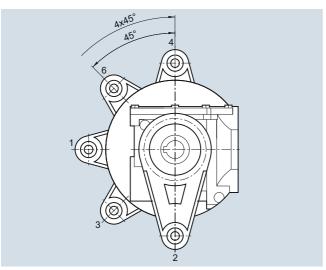


Fig. 10/10 Helical worm gearboxes CAD., size 29

## Shaft-mounted design for sizes 39 to 89

Article No. at 14th data position

Shaft-mounted design

When ordered, the torque arm is supplied loose.

Order code:

Figure 1 Figure 2 G09 G10

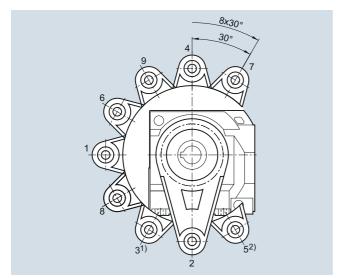


Fig. 10/11 Helical worm gearboxes CAD., Figure 1, sizes 39 to 89

Article No. at 14th data position

Shaft-mounted design

When ordered, the torque arm is supplied loose.

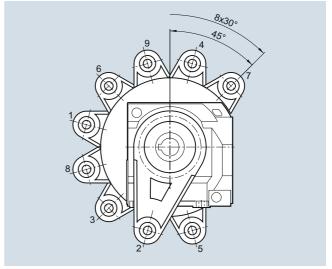


Fig. 10/12 Helical worm gearboxes CAD., Figure 2, sizes 39 to 89

<sup>1)</sup> Position not possible for sizes CAD.39 and CAD.69

 $<sup>^{2)}</sup>$  Position not possible for size CAD.39

**Mounting types** 

## Worm gearboxes SAD. in a shaft-mounted design

The torque arm can be screwed to the gearbox housing at various positions.

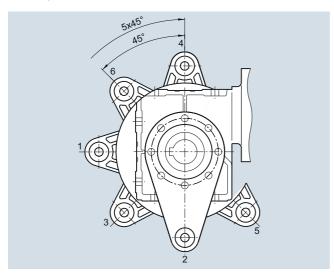


Fig. 10/13 Worm gearboxes S in a shaft-mounted design

Article No. at 14th data position

Shaft-mounted design

D

When ordered, the torque arm is supplied loose.

## Shaft designs

## Selection and ordering data

Shaft design	Dimensions								Article No. 8th data	Article No. supplement
	mm								position	
Helical gearboxes Z an	d D									
Gearbox size	19	29	39		49		59	69		
Solid shaft	V20 x 40	V25 x 50	V25 x 50	)	V30 x 60		V35 x 70	V35 x 70	1	
	V16 x 28						V30 x 60		2	
	V16 x 40		V30 x 60	)			V40 x 80		3	
Solid shaft without feather key	VG20 x 40	VG25 x 50	VG25 x	50	VG30 x 6	0	VG35 x 70	VG35 x 70	9	H1G
Solid shaft, inches	V0.75" x 1.57"	V1" x 1.97"	V1" x 1.9	97"	V1.25" x 2	2.36"	V1.375" x 2.76"	V1.375" x 2.76"	9	H6A
Gearbox size	79	89	109		129		149	169		
Solid shaft	V40 x 80	V50 x 100	V60 x 12	20	V70 x 140	0	V90 x 170	V110 x 210	1	
	V35 x 70							V100 x 210	2	
	V50 x 100	V60 x 120							3	
Solid shaft without feather key	VG40 x 80	VG50 x 100	-		-		-	-	9	H1G
Solid shaft, inches	V1.625" x 3.15	V2.125" x 3.5	94" V2.375"	x 4.72"	V2.875" x	5.51"	V3.625" x 6.69"	V4.375" x 8.27"	9	H6A
Solid shaft VLplus		VM50 x 100	VM70 x	140	VM90 x 1	70	VM110 x 210	VM120 x 210	9	H1C
Solid shaft XLplus		VR50 x 100	VR70 x	140	VR90 x 17	70	VR110 x 210	VR120 x 210	9	H1D
Gearbox size	189									
Solid shaft	V120 x 210								1	
Solid shaft, inches	V4.75" x 8.27"								9	H6A
Helical gearboxes E										
Gearbox size	39	49	69	89	10	09	129	149		
Solid shaft	V20 x 40	V25 x 50	V30 x 60	V40 x	80 V	50 x 10	0 V60 x 120	V70 x 140	1	
Solid shaft, inches	V0.75" x 1.57"	V1" x 1.97"	V1.25" x 2.36	" V1.625 3.15"		2.125" > .94"	V2.375" x 4.725"	V2.875" x 5.51"	9	H6A
Cooling tower gearbo	xes									
Gearbox size	EKF89	EKF109	EKF129	)	EKF149					
Solid shaft	VC40 x 80/160	VC50 x 100/	180 VC60 x	120/200	VC70 x 1	40/220			9	H1B
Gearbox size	ZKF89	ZKF109	ZKF129		ZKF149		ZKF169	ZKF189		
Solid shaft	VC50 x 100/18	0 VC60 x 120/	200 VC70 x	140/220	VC90 x 1	70/250	VC110 x 210/330	VC120 x 210/330	9	H1B
Solid shaft XLplus	VC60 x 120	VC70 x 140	VC90 x	170	VC100 x 2	210	VC120 x 210		9	H1C

Mounting

## Shaft designs

## Selection and ordering data (continued)

Shaft design	Dimensions						Article No. 8th data	Article No. supplemen
	mm						position	Supplemen
Parallel shaft gearboxe	es F							
Gearbox size	29	39	49	69	79	89		
Solid shaft	V25 x 50	V25 x 50	V30 x 60	V35 x 70	V40 x 80	V50 x 100	1	
		V30 x 70	V40 x 80		V50 x 100		3	
Solid shaft without feather key	VG25 x 50	VG25 x 50	VG30 x 60	VG35 x 70	VG40 x 80	VG50 x 100	9	H1G
Solid shaft, inches	V1" x 1.97"	V1" x 1.97"	V1.25" x 2.36"	V1.375" x 2.76"	V1.625" x 3.15"	V2" x 3.94"	9	H6A
Solid shaft VLplus						VM60 x 120	9	H1C
Hollow shaft	H25	H30	H35	H40	H40	H50	5	
		H25	H30				6	
Hollow shaft, inches	H1"	H1.25"	H1.375"	H1.5"	H1.5"	H2"	9	H7A
Hollow shaft VLplus						HM50	9	H2F
Hollow shaft with shrink disk	HS25	HS30	HS35	HS40	HS40	HS50	9	НЗА
SIMOLOC assembly	HF25	HF30	HF35	HF40	HF40	HF50	9	H3G
system, metric	HF20	HF25	HF30	HF35	HF35	HF40	9	НЗН
SIMOLOC assembly	HF1.0"	HF1.25"	HF1.375"	HF1.5"	HF1.5"	HF2.0"	9	H3J
system, inches	HF0.75"	HF1.1875"	HF1.4375"	HF1.625"	HF1.625"	HF1.9375"	9	нзк
		HF1.0"	HF1.25"	HF1.4375"	HF1.4375"	HF1.75"	9	H3L
		-	HF1.1875"	HF1.375"	HF1.375"	HF1.625"	9	НЗМ
Splined hollow shaft		N30	N35	N35	N45	N50	9	H4A
Gearbox size	109	129	149	169	189			
Solid shaft	V60 x 120	V70 x 140	V90 x 170	V110x120	V120x210		1	
	V80 x 170	V90 x 170	V100 x 210	V120 x 210	V140 x 250		3	
Solid shaft, inches	V2.375" x 4.72	V2.875 x 5.51	V3.625" x 6.69"	V4.375"x8.27"	V4.75"x8.27"		9	H6A
Solid shaft VLplus	VM70 x 140	VM90 x 170	VM100 x 210	VM120 x 210			9	H1C
Hollow shaft	H60	H70	H90	H100	H120		5	
	H70		H80	H110			6	
Hollow shaft, inches	H2.375"	H2.75"	H3.625"	H4"	H4.5"		9	H7A
Hollow shaft VLplus	HM60	HM70	HM90	HM100			9	H2F
Hollow shaft with shrink	HS65	HS75	HS95	HS105	HS125		9	НЗА
disk			HS90				9	НЗВ
	HS70						9	нзс
Splined hollow shaft	N65	N70	N85	N90	N110		9	H4A
Bevel gearboxes B								
Gearbox size	19	29		39	49			
Solid shaft	V20 x 40	V20 x	40	V30 x 60	V35 x 7	70	1	
Solid shaft without feather key	VG20 x 40	VG20	x 40	VG30 x 60	VG35	< 70	9	H1G
Solid shaft, inches	V0.75" x 1.57"	V0.75"	x 1.57"	V1" x 1.97"	V1.375	" x 2.76"	9	H6A
Solid shaft, both ends 1)	VD20 x 40	VD20 :	x 40	VD30 x 60	VD35 >	70	9	H5A
Hollow shaft	H20	H20		H30	H40		5	
		H25		H35	H35		6	
				H40			7	
Hollow shaft, inches	H0.75"	H0.75'	ı	H1.25"	H1.5"		9	H7A
Hollow shaft with shrink disk		HS20		HS35	HS40		9	НЗА
SIMOLOC assembly		HF25		HF30	HF35		9	H3G
system, metric		HF20		HF25	HF30		9	НЗН
					HF40		9	H3I
SIMOLOC assembly		HF1.0'		HF1.25"	HF1.37	<b>7</b> 5"	9	H3J
system, inches		HF0.75	5"	HF1.1875"	HF1.43	375"	9	нзк
				HF1.0"	HF1.25	)"	9	H3L
		·			HF1.18	375"	9	НЗМ
					HF1.62	95"	9	H3N

<sup>1)</sup> Can only be selected in conjunction with foot-mounted design

Shaft designs

## Selection and ordering data (continued)

Shaft design	Dimensions					Article No. 8th data	Article No supplement
	mm					position	
Bevel gearboxes K							
Gearbox size	39	49	69	79	89		
Solid shaft	V25 x 50	V30 x 60	V35 x 70	V40 x 80	V50 x 100	1	
	V35 x 70	V40 x 80		V50 x 100		3	
Solid shaft without feather key	VG25 x 50	VG30 x 60	VG35 x 70	VG40 x 80	VG50 x 100	9	H1G
Solid shaft, inches	V1" x 1.97"	V1.25" x 2.36"	V1.375" x 2.76"	V1.625" x 3.15"	V2" x 3.94"	9	H6A
Solid shaft, both ends 1)	VD25 x 50	VD30 x 60	VD35 x 70	VD40 x 80	VD50 x 100	9	H5A
Solid shaft VLplus					VM60 x 120	9	H1C
Hollow shaft	H30	H35	H40	H40	H50	5	
	H25	H30				6	
Hollow shaft, inches	H1.25"	H1.375"	H1.5"	H1.5"	H2"	9	H7A
Hollow shaft VLplus					HM50	9	H2F
Hollow shaft with shrink	HS30	HS35	HS40	HS40	HS50	9	НЗА
SIMOLOC assembly	HF30	HF35	HF40	HF40	HF50	9	H3G
system, metric	HF25	HF30	HF35	HF35	HF40	9	НЗН
SIMOLOC assembly	HF1.25"	HF1.375"	HF1.5"	HF1.5"	HF2.0"	9	H3J
system, inches	HF1.1875"	HF1.4375"	HF1.625"	HF1.625"	HF1.9375"	9	НЗК
	HF1.0"	HF1.25"	HF1.4375"	HF1.4375"	HF1.75"	9	H3L
		HF1.1875"	HF1.375"	HF1.375"	HF1.625"	9	НЗМ
Splined hollow shaft	N30	N35	N35	N45	N50	9	H4A
Gearbox size	109	129	149	169	189		
Solid shaft	V60 x 120	V70 x 140	V90 x 170	V110 x 210	V120 x 210	1	
Joha Shart	V80 x 170	V90 x 170	V100 x 210	V120 x 210	V140 x 250	3	
Solid shaft, inches	V2.375" x 4.72"	V2.875" x 5.51"	V3.625" x 6.69"	V4.375" x 8.27"	V4.75" x 8.27"	9	H6A
Solid shaft, both ends 1)	VD60 x 120						
		VD70 x 140	VD90 x 170	VD110 x 210	VD120 x 210	9	H5A
Solid shaft VLplus	VM70 x 140	VM90 x 170	VM100 x 210	VM120 x 210	11100	9	H1C
Hollow shaft	H60	H70	H90	H100	H120	5	
	1.170		H80	11440		6	
	H70			H110		7	
Hollow shaft, inches	H2.375"	H2.75"	H3.625"	H4"	H4.5"	9	H7A
Hollow shaft VLplus	HM60	HM70	HM90	HM100		9	H2F
Hollow shaft with shrink disk	HS65	HS75	HS95	HS105	HS125	9	НЗА
uisk			HS90			9	НЗВ
	HS70					9	НЗС
Splined hollow shaft	N65	N70	N85	N90	N110	9	H4A
Helical worm gearboxe	s C						
Gearbox size	29	39	49	69	89		
Solid shaft	V20 x 40	V25 x 50	V30 x 60	V35 x 70	V45 x 90	1	
				V40 x 80	V50 x 100	2	
		V35 x 70	V40 x 80	V50 x 100	V70 x 140	3	
Solid shaft without feather key	VG20 x 40	VG25 x 50	VG30 x 60	VG35 x 70	VG45 x 90	9	H1G
Solid shaft, inches	V0.75" x 1.57"	V1" × 1.97"	V1.25" x 2.36"	V1.375" x 2.76"	V1.75" x 3.54"	9	H6A
Solid shaft, both ends <sup>1)</sup>	VD20 x 40	VD25 x 50	VD30 x 60	VD35 x 70	VD45 x 90	9	H5A
Hollow shaft	H20	H25	H30	H40	H50	5	
		H30	H35	H45	H60	6	
Hollow shaft, inches	H0.75"	H1.25"	H1.375"	H1.5"	H2"	9	H7A
Hollow shaft with shrink	HS20	HS30	HS35	HS40	HS50	9	НЗА
disk				HS50	HS60	9	нзс
SIMOLOC assembly	HF25	HF30	HF35	HF40	HF50	9	H3G
system, metric	HF20	HF25	HF30	HF35	HF40	9	НЗН
SIMOLOC assembly	HF1.0"	HF1.25"	HF1.375"	HF1.5"	HF2.0"	9	H3J
system, inches	HF0.75"	HF1.1875"	HF1.4375"	HF1.625"	HF1.9375"	9	НЗК
		HF1.0"	HF1.25"	HF1.4375"	HF1.75"	9	H3L

 $<sup>^{1)}\,</sup>$  Can only be selected in conjunction with foot-mounted design

Mounting

### **Shaft designs**

#### Selection and ordering data (continued)

Shaft design	Dimensions			Article No. 8th data	Article No. supplement
	mm			position	
Worm gearboxes S					
Gearbox size	09	19	29		
Solid shaft	V16 x 40	V20 x 40	V20 x 40	1	
	V14 x 30	V18 x 40	V25 x 50	3	
Solid shaft, both ends 1)	VD16 x 40	VD20 x 40	VD20 x 40	9	H5A
Hollow shaft	H16	H18	H20	5	
	H14	H20	H25	6	
Hollow shaft stainless steel	HX16	HX20	HX20	9	Н8А
Plug-in shaft	VE16 x 40	VE20 x 40	VE20 x 40	7	

<sup>1)</sup> Can only be selected in conjunction with foot-mounted design

### SIMOLOC assembly system

The new SIMOLOC assembly system has been designed to provide a friction-locked connection between the motor shaft made of drawn shaft material of grade h11 or lower and the hollow shaft in the gearbox.

The SIMOLOC assembly system offers a low-cost, easy-to-fit alternative to conventional shaft connections such as hollow shaft with a feather key, hollow shaft with shrink disk or hollow shaft with spline.

It is compatible with the shaft-mounted designs of the parallel shaft, bevel and helical worm gearboxes.

Several diameters are available for each gearbox size.

### Components of the SIMOLOC assembly system

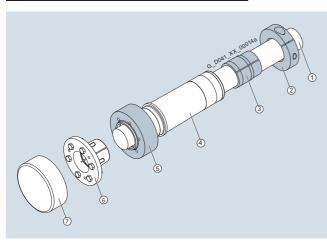


Fig. 10/14 SIMOLOC assembly system

- Machine shaft
- ② Clamping ring
- 3 Bronze bushing
- 4 Hollow shaft of gearbox
- 5 V-ring
- 6 Taper bushing
- Rotating protection cover

#### Benefits

#### Cost reduction

- The drive shaft of the motor can be made of low-cost, drawn shaft material of grade h11 or lower.
- The shaft is cheaper to machine because there is no need to machine the shaft seat and a keyway is not required.

#### Quick and easy mounting

- Easy to mount and dismantle thanks to adequate clearance between the motor shaft and hollow shaft. The press fit is not made until the taper bushing is inserted.
- The press fit prevents the formation of fretting corrosion. The taper bushing can be removed easily in order to separate the press-fit connection.
- No tight fits need to be overcome when the gearbox is pushed onto the motor shaft.

#### Variability

- Quick adjustment of the gearbox to different motor shaft diameters is possible by replacement of the taper and bronze bushings
- Easy conversion from metric to inch dimensions and vice versa.

#### Available diameters

The SIMOLOC assembly system can be supplied for shaft-mounted designs. 2 metric versions and 2 to 4 inch versions are available for all sizes.

### Scope of supply

The gearbox is shipped with a SIMOLOC hollow shaft. The diameter-specific components are supplied as a separate assembly kit. The unit is supplied with pre-assembled rotating protection cover. The non-rotating protection cover can be ordered as an option.

Mounting, output shaft bearings

Shaft designs

## Hollow shaft cover

#### Sealing cap

The bore of the hollow shaft is sealed using a plastic sealing cap.

Gearboxes in size 39 and larger with hollow shaft and shrink disk have a rotating protective cover.

The dimensions of the rotating protective cover can be seen in the dimensional drawings provided in the gearbox chapters.

For safety reasons, stationary protection covers may be required.

The sealing cap is not approved for the ATEX design.

#### Protection cover

For sizes 19 to 189, a stationary protection cover for the hollow shaft or hollow shaft with shrink disk versions can be selected.

The dimensions of the protection cover can be seen in the separate dimensional drawing provided in the gearbox chapters.

The protection cover is approved for the ATEX design.

#### Order code:

Protection cover G60

#### Reinforced output shaft bearings

The gearboxes can be supplied with the standard design or with a reinforced output shaft bearing design. The reinforced bearings allow higher radial and combined forces (radial and axial) to be absorbed.

Design	Possib	ole for														Order code
Helical gearboxes Z	and D															
Gearbox size	19	29	39 4	9	59	69	79		89	10	9	129	149	169	189	
Radially reinforced output shaft bearings						✓	1		✓	✓		✓	✓			G20
VLplus reinforced bearing system <sup>2)</sup>									<b>√</b>	1		1	1	1		G30
XLplus reinforced bearing system <sup>2)</sup>									✓	1		1	1	1		G31
Cooling tower gear	boxes															
Gearbox size	EKF89	EKF1	09 EKF	129	EKF149	ZKF	89	ZKI	F109	ZKF	F129	ZKF1	49 Z	KF169	ZKF189	
Radially reinforced output shaft bearings						✓		✓		1		✓				G20
XLplus reinforced bearing system <sup>2)</sup>						✓		✓		1		✓	/			G31
Parallel shaft gearbo	xes F															
Gearbox size	29	39	49	69	79	9	89		109		129	149	9	169	189	
Radially reinforced output shaft bearings			<b>√</b> <sup>1)</sup>	✓	1		✓		✓		✓	1		1	1	G20
VLplus reinforced bearing system <sup>2)</sup>							1		1		<b>√</b>	1		1		G30
Bevel gearboxes K																
Gearbox size	39	49	69		79	89		109	)	129	)	149	1	69	189	
Radially reinforced output shaft bearings		<b>√</b> <sup>1)</sup>	1		✓	1		1		1		1	<b>✓</b>	,	✓	G20
VLplus reinforced bearing system <sup>2)</sup>						1		1		1		1	1	,		G30

<sup>1)</sup> Not possible for flange-mounted design with solid shaft (gearbox type FZF, FDF, KF)

<sup>2)</sup> VLplus and XLplus reinforced bearing systems can only be selected with flange-mounted design.